

# ISC860LA – IS 513 Part 2 (2016) – HSLA- Technical Datasheet

## 1. Chemical & Mechanical Properties

Property	Value
C (%)	≤0.12
Mn (%)	≤1.60
Si (%)	≤0.50
P (%)	≤0.020
S (%)	≤0.020
Al (%)	0.02–0.06
Ti (%)	≤0.15
Nb (%)	≤0.09
Cu (%)	—
Cr (%)	—
Yield Strength YS (MPa min)	860
Tensile Strength UTS (MPa min)	920
Elongation A80 (%) min	18

## 2. Equivalent / Alternative Grades

Grade	Standard	C%	Mn %	Si%	P%	S%	Al %	Ti %	Nb %	Cu %	Cr %	UTS/YS
ASTM Gr 860	ASTM A1008	≤0.12	≤1.60	≤0.50	≤0.020	≤0.020	0.02–0.06	≤0.15	≤0.09	—	—	YS 860 / UTS 920
EN Gr 860	EN 10268	≤0.12	≤1.60	≤0.50	≤0.020	≤0.020	0.02–0.06	≤0.15	≤0.09	—	—	YS 860 / UTS 940
JFS Gr 860	JFS A2001	≤0.12	≤1.60	≤0.50	≤0.020	≤0.020	0.02–0.06	≤0.15	≤0.09	—	—	YS 860 / UTS 950

## 3. Common Applications

- Automotive structural parts
- High-strength formed panels
- Chassis components

#### **4. Standard Conformance**

Cold-reduced sheet/strip conforming to IS 513 Part 2 (2016).

#### **5. Disclaimer**

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